

NuDAQ[®]

ACL-7122

144-bit Digital I/O Card

User's Guide

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	NuDAM	nudam@adlink.com.tw	
	NuIPC	nuipc@adlink.com.tw	
	NuPRO	nupro@adlink.com.tw	
	Software	sw@adlink.com.tw	
TEL	+886-2-82265877	FAX	+886-2-82265717
Address	9F, No. 166, Jian Yi Road, Chungho City, Taipei, 235 Taiwan, R.O.C.		

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How to Use This Manual

This manual is designed to help you use the ACL-7122. The manual describes how to modify various settings on the ACL-7122 card to meet your requirements. It is divided into three chapters:

- Chapter 1, "Introduction," gives an overview of the product features, applications, and specifications.
- Chapter 2, "Installation," describes how to install the ACL-7122. The layout of ACL-7122 is shown, the DIP switch setting for base address, and jumpers setting for IRQ level and interrupt status are specified.
- Chapter 3, "Registers Format," describes the registers format and how to program the digital input / output channels on the ACL-7122.

1

Introduction

The ACL-7122 is a 144-channel high-density parallel digital I/O board for ISA bus. This board provides 6 sets of 24-channel I/O interface. Every 24-channel interface are to emulate mode 1 of the industry standard 8255 Programmable Peripheral Interface (PPI) chips, each offers three 8-bit ports: PA, PB, and PC. PC is subdivided into 2 nibble-wide (4-bit) ports. Each channel has an individual connector with OPTO-22 pin assignment.

1.1 Features

The ACL-7122 144-Bit Parallel Digital I/O Board provides the following advanced features:

- Compact size (suitable for any size of chassis)
- 144 TTL/DTL compatible digital I/O lines
- Emulates six industry standard mode 0 of 8255 PPI
- Buffered circuits for higher driving
- Direct interface with OPTO-22 compatible I/O module
- Programmable interrupt sources
- Output status read-back
- Fully hardware and software compatible with Advantech PCL-722

1.2 Applications

- High-density programmable mixed digital input & output
- Industrial monitoring and control
- Digital I/O control
- Contact closure, switch/keyboard monitoring
- Connects with OPTO-22 compatible modules

1.3 Specifications

• Digital I/O (DIO)

- **Number of channels:** 144 TTL digital compatible inputs and outputs
- **Input Voltage:**
 - Logic High Voltage: Min. 2.0V, Max. 5.25V
 - Logic Low Voltage: Min 0.0V, Max. 0.8V
 - Logic High Current: 22.0 uA @ 5V
 - Logic Low Current: -0.2 mA @ 0V
- **Output Voltage: (Port A and Port B)**
 - Logic High Voltage: Min. 2.4 V
 - Logic Low Voltage: Max. 0.5V
 - Logic High Current: -2.6 mA (current source)
 - Logic Low Current: 24.0 mA (current sink)
- **Output Voltage: (Port C)**
 - Logic High Voltage: Min. 2.4 V
 - Logic Low Voltage: Max. 0.5V
 - Logic High Current: -15.0 mA (current source)
 - Logic Low Current: 24.0 mA (current sink)

• General Specifications

- **I/O Base Address:** 16 consecutive address location
- **Interrupt IRQ:** IRQ 3,5,6,7,9,10,11,12,15 (jumper selectable)
- **Connector:** six 50-pin male ribbon cable connectors
- **Operating Temperature:** 0° C ~ 55° C
- **Storage Temperature:** -20° C ~ 80° C
- **Humidity:** 5 ~ 95%, non-condensing
- **Power Consumption:** +5 V @ 1.4A typical, 1.8A maximum
- **Dimension:** 183 mm (L) X 119 mm

1.4 Software Supporting

The ACL-7122 is programmed using simple 8-bit I/O port commands. Users can use high level language, such as BASIC, C, or PASCAL, or low-level language, such as assembly to program the board. For the programming under Windows or LabView, we provide ACLS-DLL1 or ACLS-LVIEW which is not free of charge. Please contact your dealer to purchase them, then you can get the serial number for installing the ACLS-DLL1 and ACLS-LVIEW. Without the serial number, you can still install the software drivers, however, your applications is with limitation that run only two hours.

1.4.1 ACLS-DLL1

For easily program the board under Windows environment, we also provide ACLS-DLL1, which include the DLL for Windows 95/98/NT. With ACLS-DLL1, you can use compilers such as VB, VC/C++, or Delphi.

1.4.2 ACLS-LVIEW

For easily link the ACL-7122 with LabView of National Instrument, the ACLS-LVIEW includes the Vis of the ACL-7122 under for Windows 3.1/95/98 and NT.

2

Installation

This chapter describes how to install the ACL-7122. The following procedures show the installation procedures:

1. Check what you have
2. Check the PCB and check the location of jumper and switch
3. Setup the jumpers according to the operation theorem
4. Installation the DOS software library if necessary

2.1 What You Have

In addition to this manual, the package includes the following items:

- ACL-7122 144-bit Digital I/O Card
- ADLINK CD

If any of these items is missing or damaged, contact the dealer from whom you purchased the product. Save the shipping materials and carton in case you want to ship or store the product in the future.

2.2 Unpacking

Your ACL-7122 card contains sensitive electronic components that can be easily damaged by static electricity.

The card should be done on a grounded anti-static mat. The operator should be wearing an anti-static wristband, grounded at the same point as the anti-static mat.

Inspect the card module carton for obvious damage. Shipping and handling may cause damage to your module. Be sure there are no shipping and handling damages on the module before processing.

After opening the card module carton, exact the system module and place it only on a grounded anti-static surface component side up.

Again inspect the module for damage. Press down on all the socketed IC's to make sure that they are properly seated. Do this only with the module place on a firm flat surface.

Note : DO NOT APPLY POWER TO THE CARD IF IT HAS BEEN DAMAGED.

You are now ready to install your ACL-7122.

2.3 PCB Layout

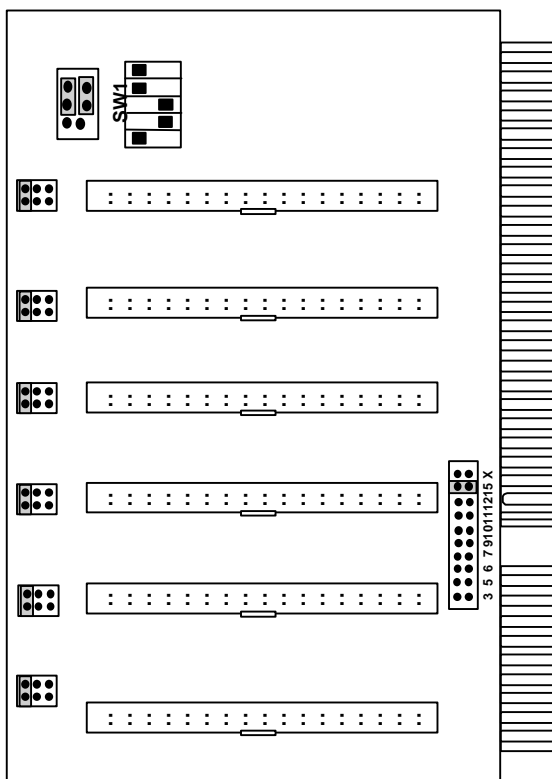


Figure 2.1

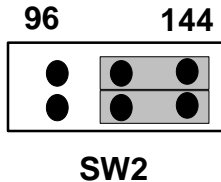
2.4 Jumper and DIP Switch Description

You can change the ACL-7122's base address, address parameters, and interrupt by setting DIP switches and jumpers on the card. The card's jumpers and switches are preset at the factory. Under normal circumstances, you should not need to change the jumper settings.

A jumper switch is closed (sometimes referred to as "shorted" with the plastic cap inserted over two pins of the jumper). A jumper is open with the plastic cap inserted over one or no pin(s) of the jumper.

2.5 DIO Numbers Setting

The ACL-7122 can provide two I/O capability modes: 144-bit and 96-bit. The modes are selected by switch **SW2** (see the figure below). The 144-bit mode requires 32 consecutive I/O address. The 96-bit mode just occupies 16 address ports. The default setting of the ACL-7122 is set as 144-bit mode. The 96-bit is used only when the address conflicts with address of other I/O cards.



Note: In 96-bit mode, two or more boards can be mapped consecutively on adjacent addresses. But, the 144-bit mode, each board should have a gap of 8 addresses.

2.6 Base Address Setting

The ACL-7122 requires 32 or 16 consecutive address locations in I/O address space. The base address of the ACL-7122 is restricted by the following conditions.

1. The base address must be within the range 200hex to 3FFhex.
2. The base address should not conflict with any PC reserved I/O address or other I/O cards' address.

The ACL-7122 requires 32 consecutive address locations for 144-bit mode, or 16 address locations for 96-bit mode. The I/O port base address is selectable by a 5 position DIP switch SW1 (refer to Figure 2.3). The address setting of 144-bit mode for I/O port from hex200 to hex3FE is described in Table 2.2. The address setting of 96-bit mode is described in Table 2.3.

SW1 : BASE ADDR. = 0x2c0

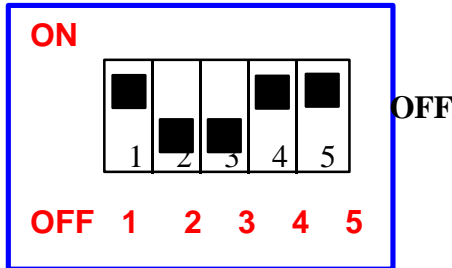


Figure 2.3 Default Switch Setting

I/O port address(hex)	1 A8	2 A7	3 A6	4 A5	5 A4
200-21F	ON (0)	ON (0)	ON (0)	ON (0)	X
:					
(*) 2C0-2DF (default setting)	ON (0)	OFF (1)	OFF (1)	ON (0)	X
:					
380-29F	OFF (1)	OFF (1)	OFF (1)	ON (0)	X
3A0-3BF	OFF (1)	OFF (1)	OFF (1)	OFF (1)	X
3C0-3DF	OFF (1)	OFF (1)	OFF (1)	ON (0)	X
3E0-3FF	OFF (1)	OFF (1)	OFF (1)	OFF (1)	X

X : Don't care, ON = 0 ; OFF = 1

A2, ..., A8 are corresponding to address lines of ISA bus.

A9 is always 1 (OFF).

Table 2.2 144-bit mode

Note: In 144-bit mode, the base address line A4 is don't cared.

I/O port Address(hex)	1 A8	2 A7	3 A6	4 A5	5 A4
200-20F	ON	ON	ON	ON	ON
:					
290-29F	ON	OFF	ON	ON	OFF
2A0-2AF	ON	OFF	ON	OFF	ON
:					
3D0-3DF	OFF	OFF	OFF	ON	OFF
3E0-3EF	OFF	OFF	OFF	OFF	ON
3F0-3FF	OFF	OFF	OFF	OFF	OFF

Table 2.3 96-bit mode

How to Define a Base Address for the ACL-7122 ?

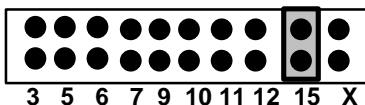
The DIP1 to DIP6 in the switch SW1 are one to one corresponding to the PC bus address line A9 to A4. A9 is always 1; A3 to A0 are always 0 with hardware. If you want to change the base address, you can only change the values of A8 to A4 (shadow area of below diagram). Following is an example, which shows you how to define the base address as **Hex 2C0**.

Base Address: Hex 2C0

<u>2</u>		<u>C</u>				<u>0</u>			
1	0	1	1	0	0	0	0	0	0
A9	A8	A7	A6	A5	A4	A3	A2	A1	A0
OFF	ON	OFF	OFF	ON	ON				

2.7 Interrupt Setting

The ACL-7122 provides 9 interrupt requests levels (IRQ) 3, 5, 6, 7, 9, 10, 11, 12 and 15. The IRQ level is set by jumper JP6. The IRQ signal is Tri-state allowing multiple ACL-7122 boards to share the same interrupt line. For example, two ACL-7122 can share IRQ 3 in one system.



JP6 (Default setting IRQ15)

The ACL-7122 has two lines (PC0 and PC3) to generate hardware

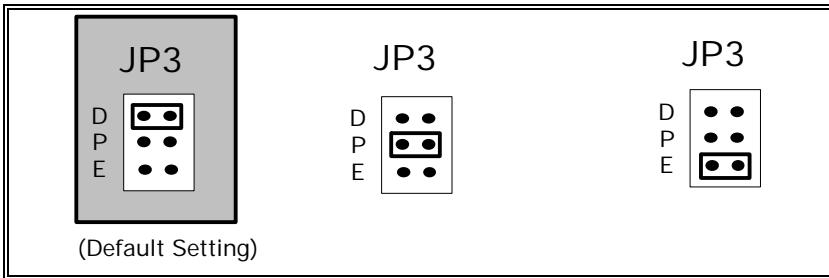
8 . Installation

interrupt. The interrupt are edge-triggered, PC0 traps a rising edge signal, which PC3 traps a falling edge signal.

To use the interrupt, first you have to select the desired IRQ interrupt level. For determining which input to generate the interrupt, you can read Port C, bit PC-0 and bit PC-3, to locate the current state of inputs.

Note: Input is not latched and no first event trapping is provided to determine which input was active first.

There are six jumpers from JP0 to JP5, which are corresponding to each channel in ACL-7122, for interrupt enabled selection. The figure 2.3 below shows three status of interrupt setting for CH3.



D: Disabled Interrupt - No interrupt request





P: Programmable Interrupt - interrupt when CH3's PC4 is "Low"

E: Enable Interrupt - interrupts request

A Summary of Interrupt Status

In ACL-7122, the interrupt trigger source is depended on jumper J0 to J5, and, I/O lines, PC0, PC3 and PC4. All the possibility of interrupt statuses are shown in the following table.

JPn(n=0...5)	PC0	PC3	PC4	Interrupt Status
	X	X	X	No Interrupt Request
	LOW	L -> H	LOW	Interrupt Request
	L->H	HIGH	LOW	

D P E  JPn	HIGH	X	LOW	No Interrupt Request
	X	LOW	LOW	
D P E  JPn	X	X	HIGH	No Interrupt Request
D P E  JPn	HIGH X	X LOW	X	No Interrupt Request
D P E  JPn	LOW L->H	L -> H HIGH	X	Interrupt Request

X : Don't Care

H-> L : Rising Edge Trigger (from High to Low)

L->H : Falling Edge Trigger (from Low to High)

2.8 Connector Pin Assignment

The I/O ports of ACL-7122 emulate six mode 0 of Intel 8255 general purpose programmable peripheral interface. Figure 2.4 shows ACL-7122's equally block diagram of each channel. There are six 50-pin connectors come equipped with the ACL-7122 board, and each of them is corresponding to a mode 0 of 8255. The connector pin assignment is specified in Figure 2.5.

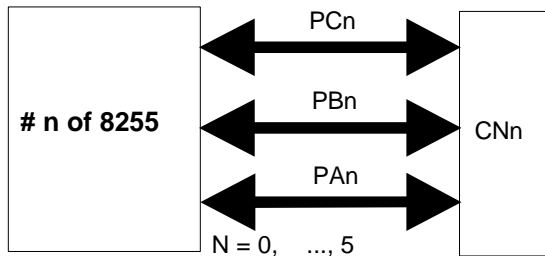


Figure 2.4 Block Diagram of Each Channel

Port C D7	1	2	GND
Port C D6	3	4	GND
Port C D5	5	6	GND
Port C D4	7	8	GND
Port C D3	9	10	GND
Port C D2	11	12	GND
Port C D1	13	14	GND
Port C D0	15	16	GND
Port B D7	17	18	GND
Port B D6	19	20	GND
Port B D5	21	22	GND
Port B D4	23	24	GND
Port B D3	25	26	GND
Port B D2	27	28	GND
Port B D1	29	30	GND
Port B D0	31	32	GND
Port A D7	33	34	GND
Port A D6	35	36	GND
Port A D5	37	38	GND
Port A D4	39	40	GND
Port A D3	41	42	GND
Port A D2	43	44	GND
Port A D1	45	46	GND
Port A D0	47	48	GND
+5V	49	50	GND

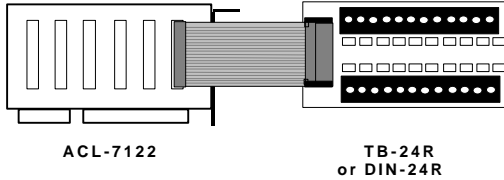
Figure 2.5 Connector Pin Assignment

2.9 Connection

There are three daughter boards to connect with ACL-7122 for DIO operation. The following diagrams show you how to configuration your ACL-7122 with different terminal boards.

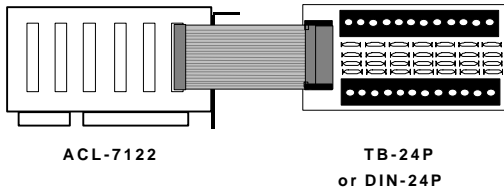
1. TB-24R, DIN-24R

The TB-24R and DIN-24R provide 24 Form C relays for digital output control. The connection between ACL-7122 and TB-24R is:



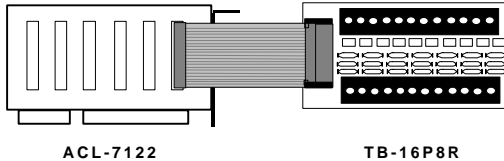
2. TB-24 P, DIN-24P

The TB-24P and DIN-24P provide 24 opto-isolated digital input channels, the connection between ACL-7122 and TB-24P is:



3. TB-16P8R

The TB-16P8R provides 16 opto-isolated digital input channels and 8 relay outputs, the connection between ACL-7122 and TB-16P8R is:



2.10 Software Library Installation

This section describes the DOS software library, which is free supplied. The function prototypes and some useful constants are defined in the header files in LIB directory. The DOS library software includes a utility program, C language library, and some demonstration programs, which can help you reduce the programming work. Please refer to the ACLS-DLL1 function reference manual, which included in ADLINK CD. The DOS functions are compatible with ACLS-DLL1 functions except without 'W' prefix in function names.

To program in Windows environment, please use ACLS-DLL1 which needs license.

To install the DOS library software and utilities, please follow the following installation procedures:

1. Put *ADLINK CD* into the appropriate CD-ROM drive.
2. Type the following commands to change to the card's directory (*X* indicates the CD-ROM drive):
X:\>CD \NuDAQISA\7122
3. Execute the setup batch program to install the software:
X:\NuDAQISA\7122>SETUP

After installation, all the files of *ACL-7122 Library & Utility for DOS* are stored in C:\ADLINK\7122\DOS sub-directory.

3

Registers Format

3.1 Registers Map

The ACL-7122 needs 24 bytes of I/O address to operate. The relationship of I/O address and ports' data read / write shows as following table, the default base address of below table is 2C0H.

PORT SELECT	ADDR.	NOTE
CH0 PA0	2C0H	EMULATE 8255 PA
CH0 PB0	2C1H	EMULATE 8255 PB
CH0 PC0	2C2H	EMULATE 8255 PC
CONTROL WORD CH0	2C3H	EMULATE 8255 CW
CH1 PA1	2C4H	EMULATE 8255 PA
CH1 PB1	2C5H	EMULATE 8255 PB
CH1 PC1	2C6H	EMULATE 8255 PC
CONTROL WORD CH1	2C7H	EMULATE 8255 CW
CH2 PA2	2C8H	EMULATE 8255 PA
CH2 PB2	2C9H	EMULATE 8255 PB
CH2 PC2	2CAH	EMULATE 8255 PC
CONTROL WORD CH2	2CBH	EMULATE 8255 CW
CH3 PA3	2CCH	EMULATE 8255 PA
CH3 PB3	2CDH	EMULATE 8255 PB
CH3 PC3	2CEH	EMULATE 8255 PC
CONTROL WORD CH3	2CFH	EMULATE 8255 CW
CH4 PA4	2D0H	EMULATE 8255 PA
CH4 PB4	2D1H	EMULATE 8255 PB
CH4 PC4	2D2H	EMULATE 8255 PC
CONTROL WORD CH4	2D3H	EMULATE 8255 CW

CH5 PA5	2D4H	EMULATE 8255 PA
CH5 PB5	2D5H	EMULATE 8255 PB
CH5 PC5	2D6H	EMULATE 8255 PC
CONTROL WORD CH5	2D7H	EMULATE 8255 CW
--	2D8H	Reserved by ACL-7122
--	2D9H	Reserved by ACL-7122
--	2DAH	Reserved by ACL-7122
--	2DBH	Reserved by ACL-7122
--	2DCH	Reserved by ACL-7122
--	2DDH	Reserved by ACL-7122
--	2DEH	Reserved by ACL-7122
--	2DFH	Reserved by ACL-7122

**Table 4.2 Ports' I/O Map
(Base Address = 2C0H)**

3.2 Mode 0 of 8255 PPI

The ACL-7122 can emulate MODE 0 of 8255 PPI, and it comes equipped with six 50-pin male IDC connectors that interface with OPTO-22 racks 8, 16, and 24.

The basic function definitions of 8255 mode 0 are:

- ◆ Two 8-bit I/O ports - PA and PB
- ◆ Two nibble-wide (4-bit) ports - PC upper and PC lower
- ◆ Any ports can be used for both input and output
- ◆ Outputs are latched whereas inputs are not latched

Two of the I/O lines (PC-0, PC-3) of each channel can be used to generate a hardware interrupt.

The control word is used to program PA, PB and PC as input port or output port. The following table summarizes the control word (D0 - D4) and the corresponding mode state (Mode 0 - Mode 15).

Mode	Config. Value	D4	D3	D1	D0	PORT A	PORT C UPPER	PORT B	PORT C LOWER
0	80H	0	0	0	0	O/P	O/P	O/P	O/P
1	81H	0	0	0	1	O/P	O/P	O/P	I/P
2	82H	0	0	1	0	O/P	O/P	I/P	O/P
3	83H	0	0	1	1	O/P	O/P	I/P	I/P
4	88H	0	1	0	0	O/P	I/P	O/P	O/P
5	89H	0	1	0	1	O/P	I/P	O/P	I/P
6	8AH	0	1	1	0	O/P	I/P	I/P	O/P
7	8BH	0	1	1	1	O/P	I/P	I/P	I/P
8	90H	1	0	0	0	I/P	O/P	O/P	O/P
9	91H	1	0	0	1	I/P	O/P	O/P	I/P
10	92H	1	0	1	0	I/P	O/P	I/P	O/P
11	93H	1	0	1	1	I/P	O/P	I/P	I/P
12	98H	1	1	0	0	I/P	I/P	O/P	O/P
13	99H	1	1	0	1	I/P	I/P	O/P	I/P
14	9AH	1	1	1	0	I/P	I/P	I/P	O/P
15	9BH	1	1	1	1	I/P	I/P	I/P	I/P

Table 4.1 Summarize of control word (D0 - D4) and mode state (Mode 0 - Mode 15)

3.3 Interrupt Handling

The ACL-7122 can generate a hardware interrupt to your PC. The following issues should be careful when you want to generate an interrupt trigger.

1. Interrupt IRQ level setting: make sure you already set the right IRQ level by using the jumper J6.
2. Interrupt trigger status setting:
 - a. interrupt mode: make sure the jumper J2 is already set as *E(Enable)* or *P(PMG)* mode.
 - b. interrupt trigger edge: if you choose E mode, be careful the following combinations of PC-0 and PC-3:

PC0	PC3	Status
High	X	No Interrupt Request
Low	Low >> High	Interrupt Request
X	Low	No Interrupt Request
Low >> High	High	Interrupt Request

(X) : Don't care

- c. Programmable mode: if you choice P mode, confirm the, I/O line, PC-4 is kept in TTL LOW status. Otherwise, there is no

interrupt trigger will be occurred. The relationship between PC4, PC3 and PC0 is :

PC4	PC0	PC3	Status
Low	High	X	No Interrupt Request
	Low	Low >> High	Interrupt Request
	X	Low	No Interrupt Request
	Low >> High	High	Interrupt Request
High	X	X	No Interrupt Request

(X) : Don't care

Note : Since the ACL-7122's Input is not latched and no first event trapping is provided to determine which input was active first.

Self Interrupt Trigger

Although the ACL-7122's interrupt signals are normal received from external peripherals. It can also generate a test output signal to emulate an interrupt being inputted from an external device.

3.4 Programming Notes

Before programming the ACL-7122, the following notes will help you are more skillful to control the I/O operations through the ACL-7122.

1. Default Input Mode

After power-on or hardware reset your PC system, all the ports of ACL-7122 are automatically configured as *INPUT* mode.

2. Output Latch

When an output port is programmed as output mode through control word, it will not affect the connected output device until an output instruction is executed. This means the data will not output until execute the first output instruction.

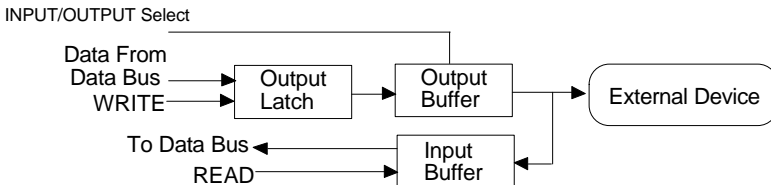


Figure 3.1 ACL-7122's Signal Direction

3. According to the above ACL-7122's signal direction block diagram, some issues should be careful.

- a. When a port is set as INPUT or after hardware RESET, its output buffer is *Disabled* (high impedance)
- b. The output data is latched in the *Output Latch* when it is set as OUTPUT mode.
- c. When the port is set as OUTPUT, the input circuit is used as an output status read-back.
- d. The data in Output Latch is a random value after power on. It has to be initialized before the port to output direction.

3.5 Programming in C language

The following parts are example programs written in C language. The first four parts are just partial programs for your reference; you can not compile them before these programs are complete.

The last program is an example for interrupt handling, you could compile it by Borland C/C++ compiler directly.

1. To initial I/O port

```
# define BASE 0x2C0 //define base address
# define CWD0 0x80 //XX refer to 8255 CW
int i;

for( i = 0 ; i < 6; i++)
{
    outportb( BASE + i * 4 + 0 , 0x00);
    outportb( BASE + i * 4 + 1 , 0x00);
    outportb( BASE + i * 4 + 2 , 0x00);
    outportb( BASE + i * 4 + 3 , CWD);
} /* all as output */
```

2. To write port

```
# define BASE 0x2C0 //define base address
# define PA 0x0 // Port A
# define PB 0x1 // Port B
# define PC 0x2 // Port C
# define CWD 0x80 //ALL output to 8255 CW

outportb(BASE + 3,CWD); //index to CH0 CW
outportb(BASE + PA ,0x23); // write 23H to CH0 PA
outportb(BASE + PB ,0x45); // write 45H to CH0 PA
outportb(BASE + PC ,0xfd); // write fdH to CH0 PA
```

3. To access port

```
# define BASE 0x2C0 //define base address
# define PA 0x0 // Port A
# define PB 0x1 // Port B
# define PC 0x2 // Port C
# define CWD 0x9B //ALL input from 8255 CW
int pa_data, pb_data, pc_data;

outportb(BASE + 3,CWD); //index to CH0 CW
pa_d = inportb(BASE + PA); // read from CH0 PA
pb_d = inportb(BASE + PB); // read from CH0 PB
pc_d = inportb(BASE + PC); // read from CH0 PC
```

4. To clear and enable interrupt

```
# define INDEX 0x2C0 //INDEX same as SW
//setting
# define DATAS 0x301 //data R/W port
# define CW1 0x3 //8255 port 0 CW index
int dummy; //dummy data buffer
outportb(INDEX,CW1); //index to CW
dummy = inportb(DATAS); //dummy read to clear
//and enable interrupt
```

5. A Complete Example Program for Interrupt Handling

```
/*
 * This program deno. how to generate interrupt by
 * the ACL-7122 itself. When you press any key, a
 * beep is generated. When you press ESC key, the
 * system will be quit.
 *
 * Hardware setting :
 * Base Address : 0x2C0
 * IRQ Level : 9 ( Jumper J6)
 * Int mode : P ( jumper J0)
 * edge trigger : PC3 0->1 ( rising edge)
 */

#include <stdio.h>
#include <dos.h>
#include <conio.h>

#define IRQ2 0x0a
#define EOI 0x20
#define BASE_ADDR 0x2c0
#define PA 0x00
```

```

#define PB          0x01
#define PC          0x02
#define CW          0x03

void interrupt isr_7122()
{
    printf("\7");           // beep
    outportb( 0x20, EOI);  // EOI of 8259
}

main()
{
    int mask, keyin;
    void interrupt (*old_irq2_isr)();

    old_irq2_isr = getvect( IRQ2);
    setvect( IRQ2, isr_7122);
    mask = inportb( 0x21);

    outportb( BASE_ADDR + CW, 0x80); // set PA, PB and PC
                                     // as output mode
    clrscr();                          // clear screen
    printf( " press <ESC> to QUIT \n");
    do
    {
        keyin = 0;
        printf(" press any key to genetate an interrupt
                except <ESC>\n");
        keyin = bioskey(0);

        outportb( 0x21, 0xbf & mask); // IRQ2 nonmasked

        outportb( BASE_ADDR + PC, 0x00);
        delay( 100);
        outportb( BASE_ADDR + PC, 0x08);

    } while( (keyin & 0xff) != 27); // QUIT when ESC
pressed

    setvect( IRQ2, old_irq2_isr); // restore old isr

    outportb( 0x21, mask);        // restore 8259 mask}

```

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Seller warrants that equipment furnished will be free from defects in material and workmanship for a period of one year from the confirmed date of purchase of the original buyer and that upon written notice of any such defect, Seller will, at its option, repair or replace the defective item under the terms of this warranty, subject to the provisions and specific exclusions listed herein.

This warranty shall not apply to equipment that has been previously repaired or altered outside our plant in any way as to, in the judgment of the manufacturer, affect its reliability. Nor will it apply if the equipment has been used in a manner exceeding its specifications or if the serial number has been removed.

Seller does not assume any liability for consequential damages as a result from our products uses, and in any event our liability shall not exceed the original selling price of the equipment.

The equipment warranty shall constitute the sole and exclusive remedy of any Buyer of Seller equipment and the sole and exclusive liability of the Seller, its successors or assigns, in connection with equipment purchased and in lieu of all other warranties expressed implied or statutory, including, but not limited to, any implied warranty of merchant ability or fitness and all other obligations or liabilities of seller, its successors or assigns.

The equipment must be returned postage-prepaid. Package it securely and insure it. You will be charged for parts and labor if you lack proof of date of purchase, or if the warranty period is expired.