

# DIO-24/DIO-144

---

## User's Manual

### Warranty

All products manufactured by ICP DAS are warranted against defective materials for a period of one year from the date of delivery to the original purchaser.

### Warning

ICP DAS assume no liability for damages consequent to the use of this product. ICP DAS reserves the right to change this manual at any time without notice. The information furnished by ICP DAS is believed to be accurate and reliable. However, no responsibility is assumed by ICP DAS for its use, nor for any infringements of patents or other rights of third parties resulting from its use.

### Copyright

Copyright 1997 by ICP DAS. All rights are reserved.

### Trademark

The names used for identification only maybe registered trademarks of their respective companies.

### License

The user can use, modify and backup this software **on a single machine.** The user may not reproduce, transfer or distribute this software, or any copy, in whole or in part.

# Contents

## **DIO-24 24 Bit OPTO-22 Compatible DI/O Board \_\_\_\_ 3**

|                                      |           |
|--------------------------------------|-----------|
| <b>1. Features</b>                   | <b>3</b>  |
| <b>2. Applications</b>               | <b>3</b>  |
| <b>3. Specification</b>              | <b>3</b>  |
| <b>4. Functional Description</b>     | <b>4</b>  |
| <b>4.1 Layout</b>                    | <b>4</b>  |
| <b>4.2 Jumper setting</b>            | <b>5</b>  |
| 4.2.1 Interrupt jumper setting       | 5         |
| 4.2.2 Interrupt Status Setting       | 5         |
| 4.2.3 Interrupt Trigger edge Setting | 5         |
| <b>4.3 Base address Setting</b>      | <b>6</b>  |
| <b>4.4 Pin Assignment</b>            | <b>7</b>  |
| <b>5. PROGRAMMING</b>                | <b>10</b> |
| <b>5.1. Register</b>                 | <b>10</b> |
| <b>5.2. Interrupt Handling</b>       | <b>12</b> |
| <b>5.3. Output Latch</b>             | <b>12</b> |
| <b>5.4 Program Example</b>           | <b>13</b> |

## **DIO-144 144 Bit OPTO-22 Compatible DI/O Board \_ 14**

|                                  |           |
|----------------------------------|-----------|
| <b>1. Features</b>               | <b>14</b> |
| <b>2. Applications</b>           | <b>14</b> |
| <b>3. Specification</b>          | <b>14</b> |
| <b>4. Functional Description</b> | <b>15</b> |
| <b>4.1 Layout</b>                | <b>15</b> |
| <b>4.2 Jumper setting</b>        | <b>16</b> |
| 4.2.1 Interrupt jumper setting   | 16        |
| 4.2.2 Interrupt Status Setting   | 16        |
| 4.2.3 96/144 Setting             | 16        |
| <b>4.3 Base address Setting</b>  | <b>17</b> |

|                                   |           |
|-----------------------------------|-----------|
| 4.4 Pin Assignment                | 19        |
| <b>5. PROGRAMMING</b>             | <b>21</b> |
| 5.1. Register                     | 21        |
| 5.2. Data Format                  | 23        |
| 5.2. Interrupt Handling           | 27        |
| 5.3. Output Latch                 | 27        |
| 5.4 Program Example               | 28        |
| <b>Appendix : Daughter Board</b>  | <b>29</b> |
| 6.1 DB-24P (Isolated Input board) | 29        |
| 6.2 DB-24R (Relay Board)          | 30        |
| 6.3 DB-24PR (Power Relay Board)   | 31        |

# 1. Features

- 24 digital I/O lines
  - OPTO-22 pin compatible
  - Programmable interrupt handling
  - Buffer output for higher driving capability than 8255
  - Register compatible to 724 series
- 

# 2. Applications

- Interfacing with any OPTO-22 compatible I/O module
  - Digital I/O control
  - Contact closure monitoring
  - Alarm monitoring
  - Useful with parallel interface devices
- 

# 3. Specification

- Logic inputs and output
  - Input logic high voltage : 2.0V(Min)/5.0V(Max)
  - Input logic low voltage : -0.5V(Min)/0.8V(Max)
- Input load current : -0.45mA(Min)/+70 $\mu$ A
- Output sink current : +64mA(Max)
- Output source current : -15mA
- All outputs and inputs are TTL Compatible
- Power consumption : +5V @ 500mA (typical)
- Environmental :
  - Operating Temperature : 0 to 60°C
  - Storage Temperature : -20°C to 80 °C
  - Humidity : 0 to 90 % non-condensing

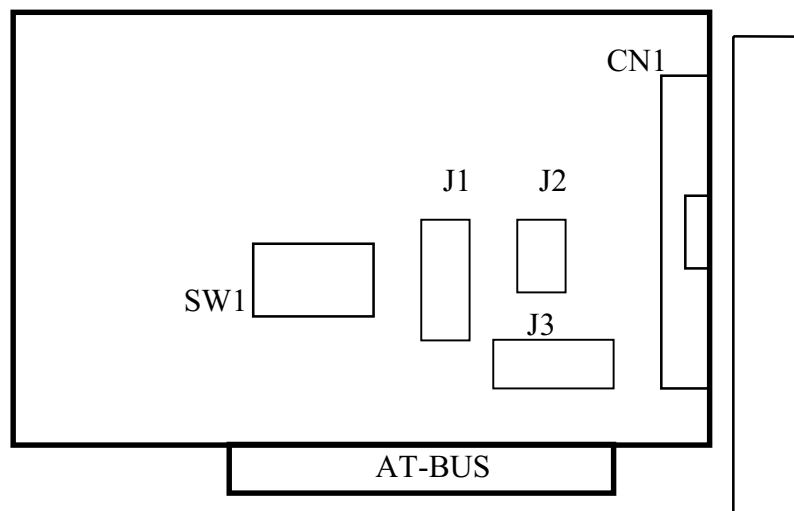
---

## 4. Functional Description

The DIO-24 provides 24 TTL digital I/O lines . The DIO-24 emulates 8255 mode 0 only and has a increased output current of 15 mA (source) and 64mA (sink) , allowing it to control LED, relay , etc .The DIO-24 consists of three 8 bit bi-directional ports and two input lines for interrupt enable and interrupt . The eight bit ports are named port A(PA),port B(PB),port C(PC). The port C can be split into two nibble wide port . All ports are configured as inputs upon power-up or reset. The DIO-24 use 4 consecutive I/O location in I/O addressing space. The base address is selectable using an 8-position dip switch from 200 to 3FF hex. The interrupt signal can be connected to any of the interrupt levels 2 through 7 available on the PC bus via a jumper .

---

### 4.1 Layout

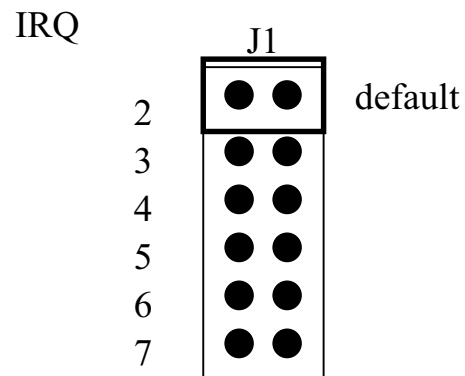


---

## 4.2 Jumper setting

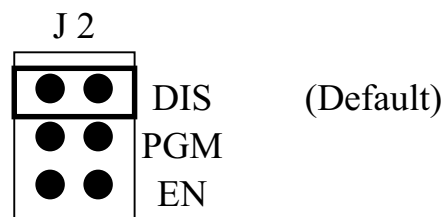
---

### 4.2.1 Interrupt jumper setting



---

### 4.2.2 Interrupt Status Setting



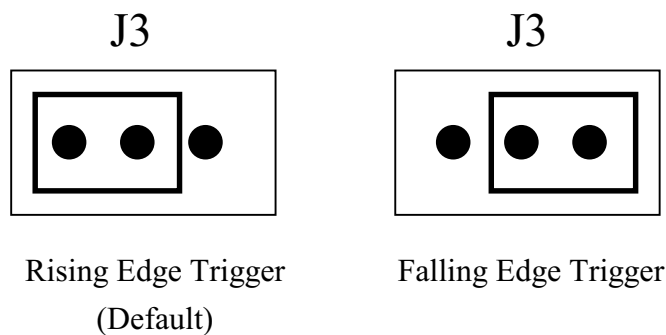
DIS :Interrupt disable ( Default)

PGM :Programmable Interrupt enable , when PC-4 is low

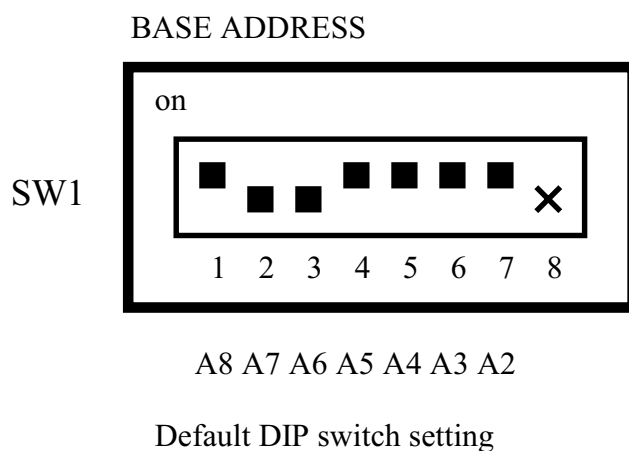
EN : Interrupt enable

---

### 4.2.3 Interrupt Trigger edge Setting



## 4.3 Base address Setting



| I/O address<br>(Hex) | 1<br>A8 | 2<br>A7 | 3<br>A6 | 4<br>A5 | 5<br>A4 | 6<br>A3 | 7<br>A2 | 8 |
|----------------------|---------|---------|---------|---------|---------|---------|---------|---|
| 200-203              | 0       | 0       | 0       | 0       | 0       | 0       | 0       | X |
| 204-207              | 0       | 0       | 0       | 0       | 0       | 0       | 1       | X |
| .....                | .       | .       | .       | .       | .       | .       | .       | x |
| <b>2C0-2C3 (*)</b>   | 0       | 1       | 1       | 0       | 0       | 0       | 0       | x |
| 2C7-2CA              | 0       | 1       | 1       | 0       | 0       | 0       | 1       | X |
| 2CB-2CE              | 0       | 1       | 1       | 0       | 0       | 1       | 0       | X |
| .....                |         |         |         |         |         |         |         | X |
| 3F8-3FB              | 1       | 1       | 1       | 1       | 1       | 1       | 0       | X |
| 3FC-3FF              | 1       | 1       | 1       | 1       | 1       | 1       | 1       | X |

O=ON 1=OFF

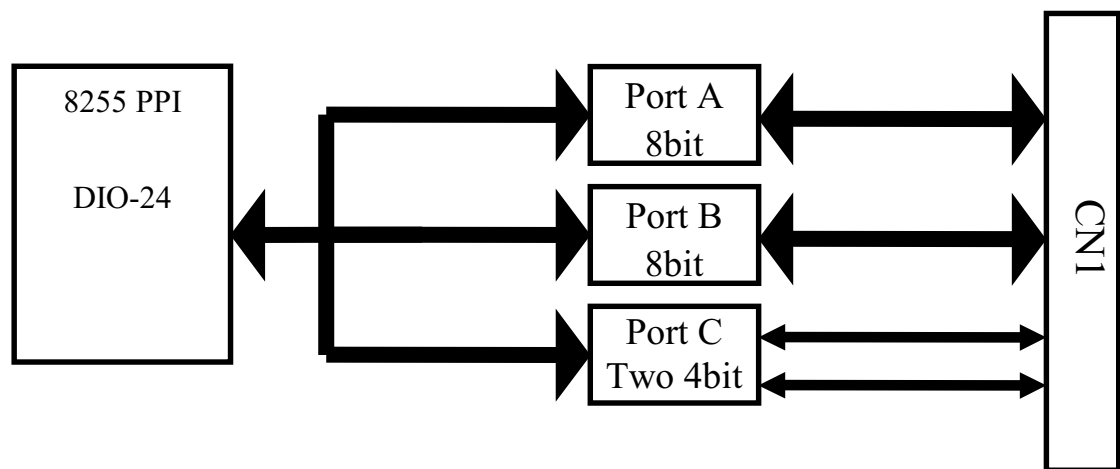
(\*) : **Default setting**

**x = don't care**

---

## 4.4 Pin Assignment

The CN1 of DIO-24 emulate as Intel 8255 general purpose programmable peripheral interface. Figure shows DIO-24 I/O port equally block diagram.



**DIO-24 Block diagram**

### **Note :**

When power on computer the DIO-144 default status is input mode. (High input impedance ).



CN1:

| LABEL | Pin Number | Pin Number | LABEL |
|-------|------------|------------|-------|
| PC7   | 1          | 2          | GND   |
| PC6   | 3          | 4          | GND   |
| PC5   | 5          | 6          | GND   |
| PC4   | 7          | 8          | GND   |
| PC3   | 9          | 10         | GND   |
| PC2   | 11         | 12         | GND   |
| PC1   | 13         | 14         | GND   |
| PC0   | 15         | 16         | GND   |
| PB7   | 17         | 18         | GND   |
| PB6   | 19         | 20         | GND   |
| PB5   | 21         | 22         | GND   |
| PB4   | 23         | 24         | GND   |
| PB3   | 25         | 26         | GND   |
| PB2   | 27         | 28         | GND   |
| PB1   | 29         | 30         | GND   |
| PB0   | 31         | 32         | GND   |
| PA7   | 33         | 34         | GND   |
| PA6   | 35         | 36         | GND   |
| PA5   | 37         | 38         | GND   |
| PA4   | 39         | 40         | GND   |
| PA3   | 41         | 42         | GND   |
| PA2   | 43         | 44         | GND   |
| PA1   | 45         | 46         | GND   |
| PA0   | 47         | 48         | GND   |
| VCC   | 49         | 50         | GND   |

CN2:

| Pin Number | Description | Pin Number | Description |
|------------|-------------|------------|-------------|
| 1          | PA0         | 2          | PA1         |
| 3          | PA2         | 4          | PA3         |
| 5          | PA4         | 6          | PA5         |
| 7          | PA6         | 8          | PA7         |
| 9          | PB0         | 10         | PB1         |
| 11         | PB2         | 12         | PB3         |
| 13         | PB4         | 14         | PB5         |
| 15         | PB6         | 16         | PB7         |
| 17         | GND         | 18         | GND         |
| 19         | +5V         | 20         | +12V        |

CN3:

| Pin Number | Description | Pin Number | Description |
|------------|-------------|------------|-------------|
| 1          | PC0         | 2          | PC1         |
| 3          | PC2         | 4          | PC3         |
| 5          | PC4         | 6          | PC5         |
| 7          | PC6         | 8          | PC7         |
| 9          | NC          | 10         | NC          |
| 11         | NC          | 12         | NC          |
| 13         | NC          | 14         | NC          |
| 15         | NC          | 16         | NC          |
| 17         | GND         | 18         | GND         |
| 19         | +5V         | 20         | +12V        |

---

## 5. PROGRAMMING

The DIO-24 emulates MODE 0 of 8255 , and Mode 0 of 8255 provides basic input and output operations through each of the ports A, B and C . Output data is latched and input data follows the peripheral.

Mode 0 of 8255 PPI Functions

- 16 different configurations
- Two 8-bit port and two 4bit-ports
- Input are not latched
- output are latched

---

### 5.1. Register

The DIO-24 each port can be define to input or output mode .

| Address | Register | Read / Write |
|---------|----------|--------------|
| Base+0  | Port A   | R/W          |
| Base+1  | Port B   | R/W          |
| Base+2  | Port C   | R/W          |
| Base+3  | CFG      | Write only   |

**Register Functions**

| D7 | D6 | D5 | D4                            | D3   | D2 | D1                            | D0  |
|----|----|----|-------------------------------|--|----|-------------------------------|---|
| 1  | 0  | 0  | ?                             | ?  | 0  | ?                             | ?   |
| 1  | X  | X  | Port A<br>1:Input<br>0:Output | Port C<br>1:Input<br>0:Output<br>(High nibble) | X  | Port B<br>1:Input<br>0:Output | Port C<br>1:Input<br>0:Output<br>(Low nibble) |

**CFG Register format**

**CFG Configurations Table**

|     | D4      | D3      | D1      | D0      |
|-----|---------|---------|---------|---------|
| CFG | PA0-PA7 | PC4-PC7 | PB0-PB7 | PC0-PC3 |
| 80H | O       | O       | O       | O       |
| 81H | O       | O       | O       | I       |
| 82H | O       | O       | I       | O       |
| 83H | O       | O       | I       | I       |
| 88H | O       | I       | O       | O       |
| 89H | O       | I       | O       | I       |
| 8AH | O       | I       | I       | O       |
| 8BH | O       | I       | I       | I       |
| 90H | I       | O       | O       | O       |
| 91H | I       | O       | O       | I       |
| 92H | I       | O       | I       | O       |
| 93H | I       | O       | I       | I       |
| 98H | I       | I       | O       | O       |
| 99H | I       | I       | O       | I       |
| 9AH | I       | I       | I       | O       |
| 9BH | I       | I       | I       | I       |

---

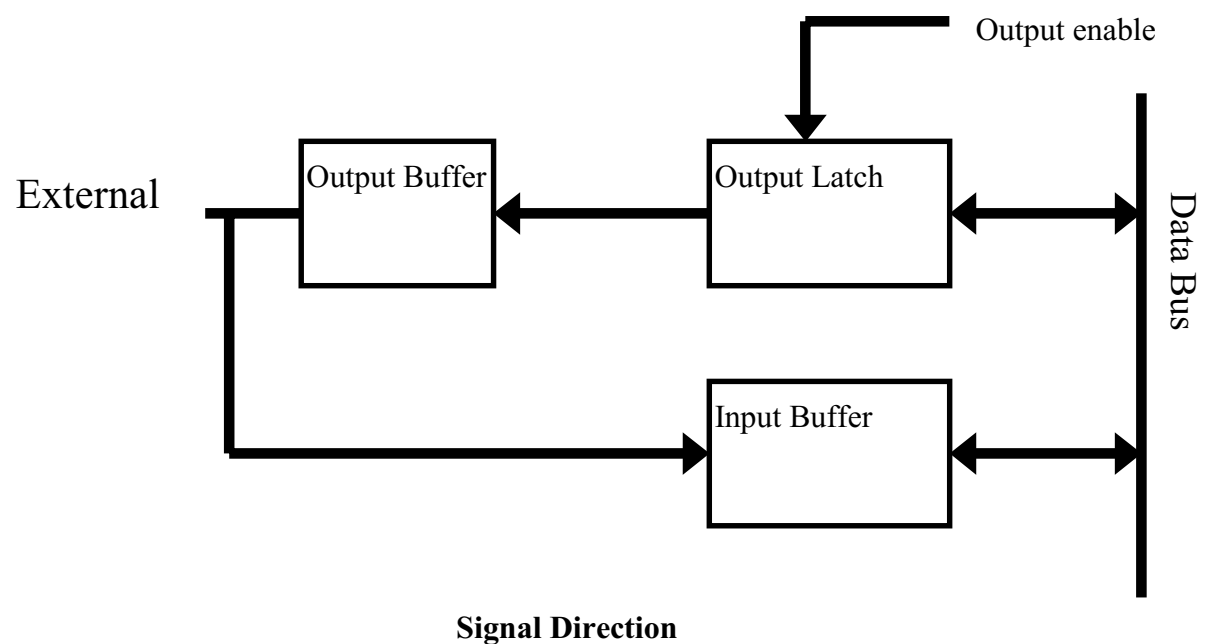
## 5.2. Interrupt Handling

The Port C 0 can generate a hardware interrupt to computer. Use the interrupt you must set the IRQ level to be used. The J1 is used to select IRQ level and the J2 is used to select the desired interrupt enable mode ., Then the J3 is used to select rising edge trigger or falling edge trigger .

---

## 5.3. Output Latch

The DIO-24 Signal direction can be software programmable . When the user turn on or reset computer , all ports will be configured as input mode. When the DIO-24 is Programmed as an output mode , it will not output until program execute the output instruction.



---

## 5.4 Program Example

The DIO-24 I/O card is very easy to programming input/ Output function .

Example (Quick Basic)

Bas=&H2C0

‘===== Init DIO-24 Port A and Port B Input mode Port C output mode =====

OUT Bas+3,&H92

‘ Reference Configuration table

‘=====

PA = INP(Bas+0)

‘Read Port A Data

PB = INP(Bas+1)

‘Read Port B Data

OUT Bas+2 , &HFF  
high

‘Write Data to Port C , set Channel 0-7 is

OUT Bas+3,&H80

‘ Set Port A,B,C is Output Mode

OUT Bas+0, 0

‘ Write Data to Port A

OUT Bas+1, 0

‘ Write Data to port B

OUT Bas+2, 0

‘ Write Data to Port C

OUT Base+3,&H9B

‘ Set Port A,B,C is Input mode

PA=INP(Bas+0)

‘ Read Port A Data

PB=INP(Bas+1)

‘ Read Port B Date

PC=INP(Bas+2)

‘ Read Port C Date

## **1. Features**

- 144 digital I/O lines
  - OPTO-22 pin compatible
  - Programmable interrupt handling
  - Buffer output for higher driving capability than 8255
  - Register compatible to 722 series
- 

## **2. Applications**

- Interfacing with any OPTO-22 compatible I/O module
  - Digital I/O control
  - Contact closure monitoring
  - Alarm monitoring
  - Useful with parallel interface devices
- 

## **3. Specification**

- Logic inputs and output
  - Input logic high voltage : 2.0V(Min)/5.0V(Max)
  - Input logic low voltage : -0.5V(Min)/0.8V(Max)
- Input load current : -0.45mA(Min)/+70 $\mu$ A
- Output sink current : +64mA(Max)
- Output source current : -15mA
- All outputs and inputs are TTL Compatible
- Power consumption : +5V @ 800mA max.
- Environmental :
  - Operating Temperature : 0 to 60°C
  - Storage Temperature : -20°C to 80 °C
  - Humidity : 0 to 90 % non-condensing

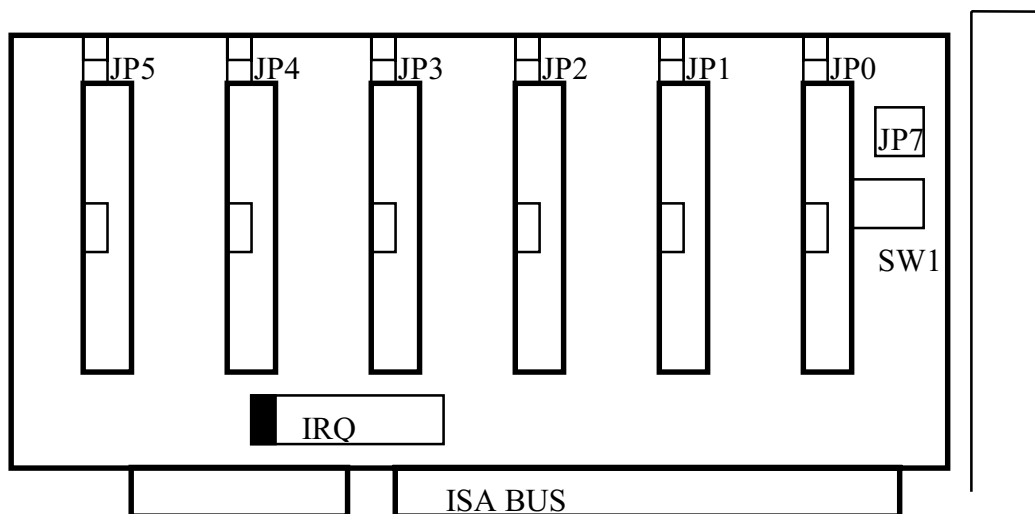
---

## 4. Functional Description

The DIO-144 provides 144 TTL digital I/O lines . It emulates six channel 8255 mode 0 (basic input / output mode) and has a increased output current of 15 mA (source) and 64mA (sink) , allowing it to control LED, relay , etc. The DIO-144 each connector consists of three 8 bit bi-directional ports and two input lines for interrupt enable and interrupt . The eight bit ports are named port A(PA),port B(PB),port C(PC). The port C can be split into two nibble wide port . All ports are configured as inputs upon power-up or reset. The DIO-144 use 4 consecutive I/O location in I/O addressing space. The base address is selectable using an 8-position dip switch from 200 to 3FF hex. The interrupt signal can be connected to any of the interrupt levels 2 through 15 available on the PC bus via a jumper .

---

### 4.1 Layout



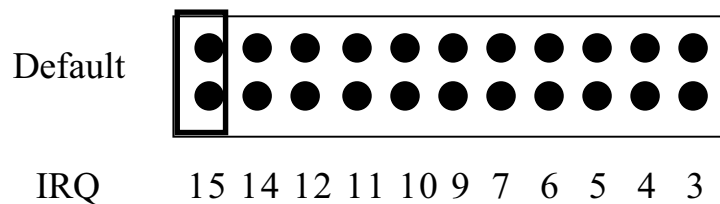


---

## 4.2 Jumper setting

---

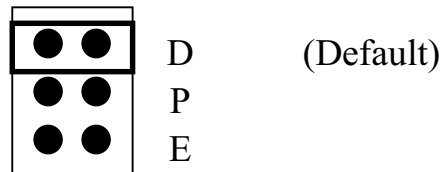
### 4.2.1 Interrupt jumper setting



---

### 4.2.2 Interrupt Status Setting

Jumper number : JP0 , JP1 , JP2 , JP3 , JP4 , JP5



D :Interrupt disable ( Default)

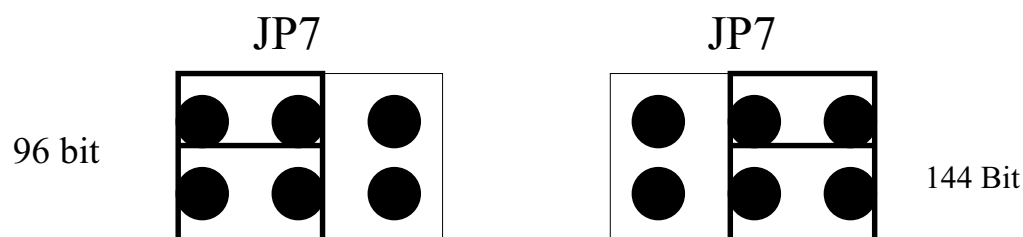
P: Programmable Interrupt enable , when PC-4 is low

E : Interrupt enable

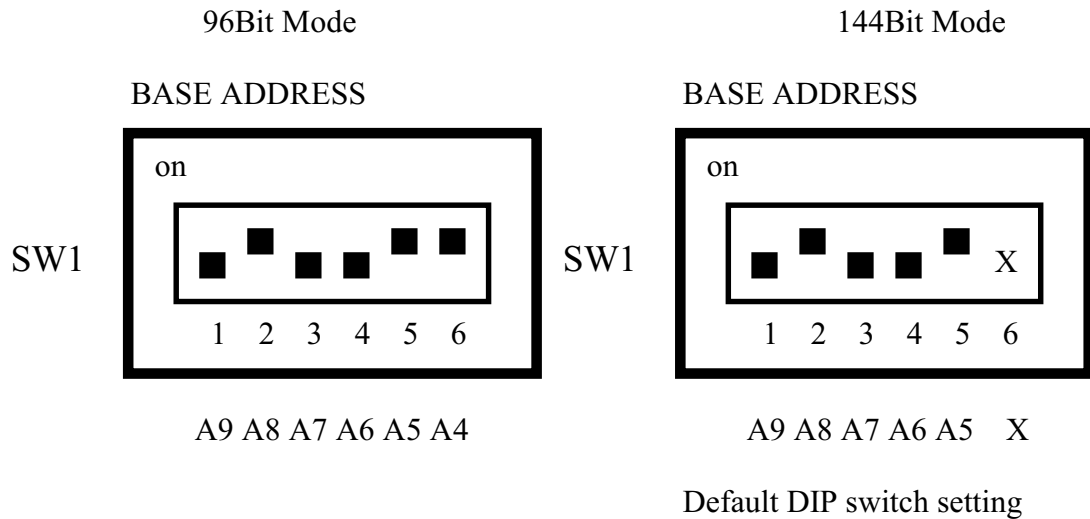
---

### 4.2.3 96/144 Setting

The DIO-144 provides 144 bit or 96 bit mode . the 144 bit mode (Channel 0-5) requires 24 consecutive locations in I/O address space , the 96 bit mode (Channel 0-3) requires 16 consecutive locations in I/O address space.



## 4.3 Base address Setting



96 Bit Address Table

| I/O Address    | 1<br>A9 | 2<br>A8 | 3<br>A7 | 4<br>A6 | 5<br>A5 | 6<br>A4 |
|----------------|---------|---------|---------|---------|---------|---------|
| 200            | 1       | 0       | 0       | 0       | 0       | 0       |
| 210            | 1       | 0       | 0       | 0       | 0       | 1       |
| .....          | .       | .       | .       | .       | .       | .       |
| <b>2C0 (*)</b> | 1       | 0       | 1       | 1       | 0       | 0       |
| .....          | .       | .       | .       | .       | .       | .       |
| 300            | 1       | 1       | 0       | 0       | 0       | 0       |
| 310            | 1       | 1       | 0       | 0       | 0       | 1       |
| .....          | .       | .       | .       | .       | .       | .       |
| 3F0            | 1       | 1       | 1       | 1       | 1       | 1       |

O=ON 1=OFF

(\*) : **Default setting**

**x = don't care**

## 144 Bit Address Table

| I/O Address    | 1<br>A9 | 2<br>A8 | 3<br>A7 | 4<br>A6 | 5<br>A5 | 6<br>X |
|----------------|---------|---------|---------|---------|---------|--------|
| 200            | 1       | 0       | 0       | 0       | 0       | X      |
| 220            | 1       | 0       | 0       | 0       | 1       | X      |
| .....          | .       | .       | .       | .       | .       | X      |
| <b>2C0 (*)</b> | 1       | 0       | 1       | 1       | 0       | X      |
| 2E0            | 1       | 0       | 1       | 1       | 1       | X      |
| .....          | .       | .       | .       | .       | .       | X      |
| 300            | 1       | 1       | 0       | 0       | 0       | X      |
| .....          | .       | .       | .       | .       | .       | X      |
| 3E0            | 1       | 1       | 1       | 1       | 1       | X      |

O=ON 1=OFF

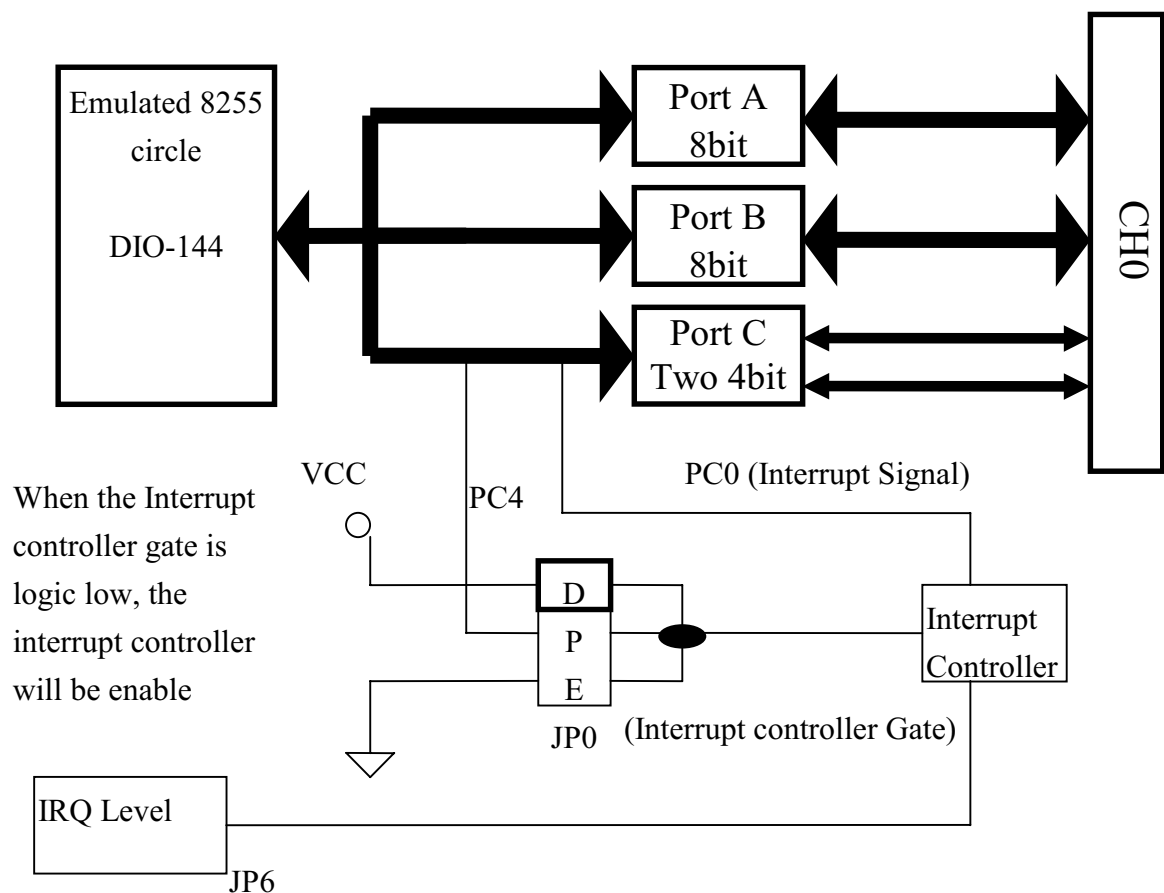
(\*) : **Default setting**

**x = don't care**

---

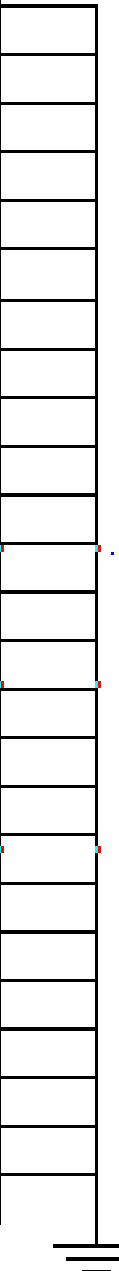
## 4.4 Pin Assignment

The CN1 of DIO-144 emulate as Intel 8255 general purpose programmable peripheral interface. Figure shows DIO-144 I/O port equally block diagram.



## Pin assignment CH0-CH5

|          |    |    |  |
|----------|----|----|--|
| Port C 7 | 1  | 2  |  |
| Port C 6 | 3  | 4  |  |
| Port C 5 | 5  | 6  |  |
| Port C 4 | 7  | 8  |  |
| Port C 3 | 9  | 10 |  |
| Port C 2 | 11 | 12 |  |
| Port C 1 | 13 | 14 |  |
| Port C 0 | 15 | 16 |  |
| Port B 7 | 17 | 18 |  |
| Port B 6 | 19 | 20 |  |
| Port B 5 | 21 | 22 |  |
| Port B 4 | 23 | 24 |  |
| Port B 3 | 25 | 26 |  |
| Port B 2 | 27 | 28 |  |
| Port B 1 | 29 | 30 |  |
| Port B 0 | 31 | 32 |  |
| Port A 7 | 33 | 34 |  |
| Port A 6 | 35 | 36 |  |
| Port A 5 | 37 | 38 |  |
| Port A 4 | 39 | 40 |  |
| Port A 3 | 41 | 42 |  |
| Port A 2 | 43 | 44 |  |
| Port A 1 | 45 | 46 |  |
| Port A 0 | 47 | 48 |  |
| +5V out  | 49 | 50 |  |



---

## 5. PROGRAMMING

The DIO-144 offers six OPTO-22 connector it is emulates MODE 0 of 8255 , and Mode 0 of 8255 provides basic input and output operations through each of the ports A, B and C . Output data is latched and input data follows the peripheral.

Mode 0 of 8255 PPI Functions

- 16 different configurations
- Two 8-bit port and two 4bit-ports
- Input are not latched
- output are latched

---

### 5.1. Register

|              | I/O Address | Channel     |
|--------------|-------------|-------------|
| 144 Bit Mode | 2C0 ~ 2DF   | CH 0 ~ CH 5 |
| 96 Bit Mode  | 2C0 ~ 2CF   | CH 0 ~ CH 3 |

144 Bit Mode I/O Register Default I/O Address : 0x2C0 (Hex)

| Address (Hex.) | Register    | Read / Write |
|----------------|-------------|--------------|
| Base + 0x00    | CH 0 Port A | R/W          |
| Base + 0x01    | CH 0 Port B | R/W          |
| Base + 0x02    | CH 0 Port C | R/W          |
| Base + 0x03    | CH 0_CFG    | Write only   |
| Base + 0x04    | CH 1 Port A | R/W          |
| Base + 0x05    | CH 1 Port B | R/W          |
| Base + 0x06    | CH 1 Port C | R/W          |
| Base + 0x07    | CH 1_CFG    | Write only   |
| Base + 0x08    | CH 2 Port A | R/W          |
| Base + 0x09    | CH 2 Port B | R/W          |

|             |              |            |
|-------------|--------------|------------|
| Base + 0x0A | CH 2 _Port C | R/W        |
| Base + 0x0B | CH 2 _CFG    | Write only |
| Base + 0x0C | CH 3 _Port A | R/W        |
| Base + 0x0D | CH 3 _Port B | R/W        |
| Base + 0x0E | CH 3 _Port C | R/W        |
| Base + 0x0F | CH 3 _CFG    | Write only |
| Base + 0x10 | CH 4 _Port A | R/W        |
| Base + 0x11 | CH 4 _Port B | R/W        |
| Base + 0x11 | CH 4 _Port C | R/W        |
| Base + 0x12 | CH 4 _CFG    | Write only |
| Base + 0x13 | CH 5 _Port A | R/W        |
| Base + 0x14 | CH 5 _Port B | R/W        |
| Base + 0x15 | CH 5 _Port C | R/W        |
| Base + 0x16 | CH 5 _CFG    | Write only |

96 Bit Mode I/O Register      Default I/O Address : 0x2C0(Hex)

| Address (Hex.) | Register     | Read / Write |
|----------------|--------------|--------------|
| Base + 0x00    | CH 0 _Port A | R/W          |
| Base + 0x01    | CH 0 _Port B | R/W          |
| Base + 0x02    | CH 0 _Port C | R/W          |
| Base + 0x03    | CH 0 _CFG    | Write only   |
| Base + 0x04    | CH 1 _Port A | R/W          |
| Base + 0x05    | CH 1 _Port B | R/W          |
| Base + 0x06    | CH 1 _Port C | R/W          |
| Base + 0x07    | CH 1 _CFG    | Write only   |
| Base + 0x08    | CH 2 _Port A | R/W          |
| Base + 0x09    | CH 2 _Port B | R/W          |
| Base + 0x0A    | CH 2 _Port C | R/W          |
| Base + 0x0B    | CH 2 _CFG    | Write only   |
| Base + 0x0C    | CH 3 _Port A | R/W          |
| Base + 0x0D    | CH 3 _Port B | R/W          |
| Base + 0x0E    | CH 3 _Port C | R/W          |
| Base + 0x0F    | CH 3 _CFG    | Write only   |

## 5.2. Data Format

The DIO-144 provides 6 channel opto-22 connector and each channel have 3 digital input / output port. you can define each port input or output mode by CFG register.

**CFG Register Formatted**

| D7 | D6 | D5 | D4                            | D3   | D2 | D1                            | D0  |
|----|----|----|-------------------------------|--|----|-------------------------------|---|
| 1  | 0  | 0  | ?                             | ?  | 0  | ?                             | ?   |
| 1  |    |    | Port A<br>1:Input<br>0:Output | Port C<br>1:Input<br>0:Output<br>(High nibble) |    | Port B<br>1:Input<br>0:Output | Port C<br>1:Input<br>0:Output<br>(Low nibble) |

**Configurations Table**

|     | D4      | D3      | D1      | D0      |
|-----|---------|---------|---------|---------|
| CFG | PA0-PA7 | PC4-PC7 | PB0-PB7 | PC0-PC3 |
| 80H | O       | O       | O       | O       |
| 81H | O       | O       | O       | I       |
| 82H | O       | O       | I       | O       |
| 83H | O       | O       | I       | I       |
| 88H | O       | I       | O       | O       |
| 89H | O       | I       | O       | I       |
| 8AH | O       | I       | I       | O       |
| 8BH | O       | I       | I       | I       |
| 90H | I       | O       | O       | O       |
| 91H | I       | O       | O       | I       |
| 92H | I       | O       | I       | O       |
| 93H | I       | O       | I       | I       |
| 98H | I       | I       | O       | O       |
| 99H | I       | I       | O       | I       |
| 9AH | I       | I       | I       | O       |
| 9BH | I       | I       | I       | I       |



The DIO-144 each port can be CFG register initial to input port or output port . The port A and port B is 1 byte ( 1 byte = 8 bits ) and the port C is 2 nibble byte ( nibble byte = 4 bits) .

### **Input / Output Port Data Format**

Port\_A

| Port_A_7 | Port_A_6 | Port_A_5 | Port_A_4 | Port_A_3 | Port_A_2 | Port_A_1 | Port_A_0 |
|----------|----------|----------|----------|----------|----------|----------|----------|
| D7       | D6       | D5       | D4       | D3       | D2       | D1       | D0       |

Port\_B

| Port_B_7 | Port_B_6 | Port_B_5 | Port_B_4 | Port_B_3 | Port_B_2 | Port_B_1 | Port_B_0 |
|----------|----------|----------|----------|----------|----------|----------|----------|
| D7       | D6       | D5       | D4       | D3       | D2       | D1       | D0       |

Port\_C



|    |    |    |    |    |    |    |    |
|----|----|----|----|----|----|----|----|
| D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 |
|----|----|----|----|----|----|----|----|

### Example : Initialize

1. Initial channel 0 Port A input mode , Port B input mode, Port C Output mode
  - 1.1 Reference I/O register table : channel 0 CFG = Base + 0x03
  - 1.2 Reference CFG format table : Port\_A\_I , Port\_B\_I , Port\_C\_O = 0x92
 

Note : Port\_A\_I means : Port A Input mode

Port\_C\_O means : Port C Output mode
  - 1.3 Output initial data to CFG register : outportb ( Base + 0x03 , 0x92);
  - 1.4 Then you can reading data from Port A & Port B and output data to Port C of channel 0
2. Initial channel 1 port A output mode , port B output mode , port C input mode
  - 2.1 Reference I/O register table : channel CFG = Base + 0x07
  - 2.2 Reference CFG format table : Port\_A\_O , Port\_B\_O , Port\_C\_I = 0x89
  - 2.3 Output initial data to CFG register : outputb (Base +0x07 , 0x89);
  - 2.4 Then you can output data to port A & port B and reading data from port C
3. other channel initialize as same as step 1 and step2 .

---

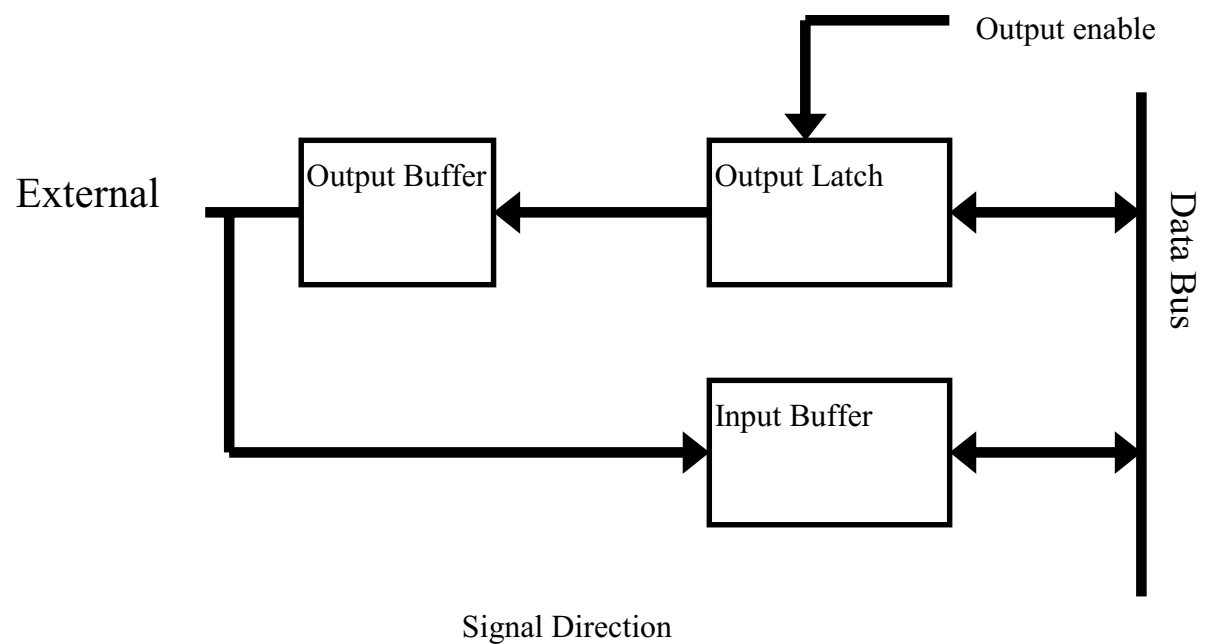
## 5.2. Interrupt Handling

The Port C\_0 of each connector can generate a hardware interrupt to computer. Use the interrupt you must set the IRQ level to be used. The JP6 is used to select IRQ level and the JP0-JP6 is used to select the desired interrupt enable mode .

---

## 5.3. Output Latch

The DIO-144 Signal direction can be software programmable . When the user turn on or reset computer , all ports will be configured as input mode. When the DIO-144 is Programmed as an output mode , it will not output until program execute the output instruction.



---

## 5.4 Program Example

The DIO-144 I/O card is very easy to programming input/ Output function .

Example (Quick Basic)

Bas=&H2C0

‘===== Init DIO-144 Port A and Port B Input mode Port C output mode

=====

OUT Bas+3,&H92

‘ Reference Configuration table

‘=====

PA = INP(Bas+0)

‘Read Port A Data

PB = INP(Bas+1)

‘Read Port B Data

OUT Bas+2 , &HFF

‘Write Data to Port C , set Channel 0-7 is

high

‘===== initial channel 1 =====

OUT Bas+7,&H80

‘ Set Port A,B,C is Output Mode

OUT Bas+4, 0

‘ Write Data to Port A

OUT Bas+5, 0

‘ Write Data to port B

OUT Bas+6, 0

‘ Write Data to Port C

‘===== initial channel 2 =====

OUT Base+&HB,&H9B

‘ Set Port A,B,C is Input mode

PA=INP(Bas+&H8)

‘ Read Port A Data

PB=INP(Bas+&H9)

‘ Read Port B Date

PC=INP(Bas+&HA)

‘ Read Port C Date

---

---

# Appendix : Daughter Board

The DIO-24 / DIO-144 offers 50 pin Opto-22 connector which can be connected to daughter board , such as :

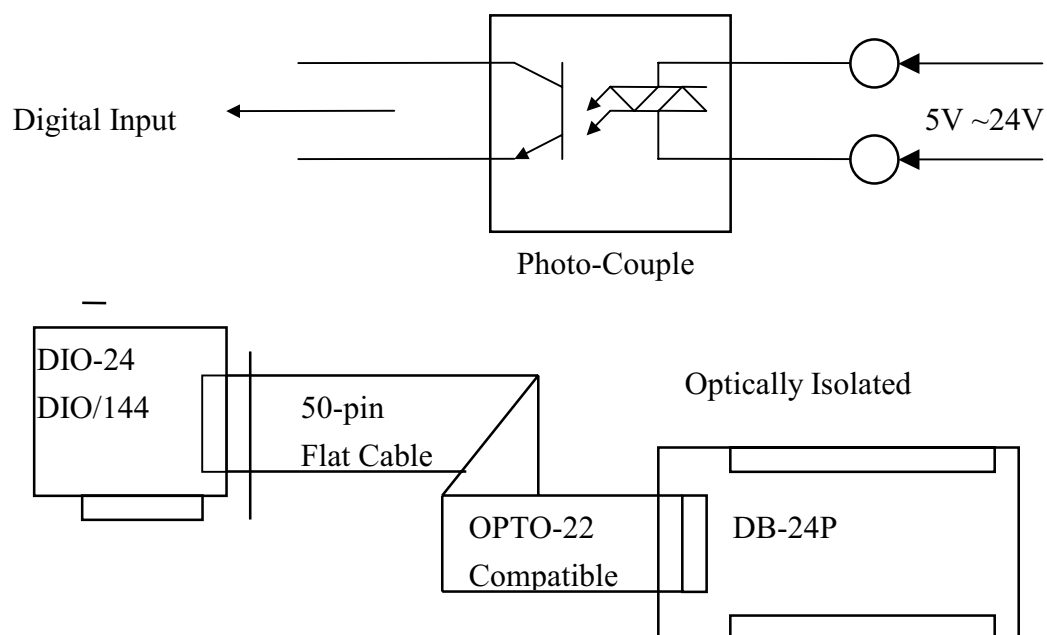
1. DB-24P 24 OPTO-isolated Digital Input Terminal Board
2. DB-24R 24 Relay Output Board
3. DB-24PR 24 Power Relay Output Board

## 6.1 DB-24P (Isolated Input board)

The DB-24P is a 24 Opto-isolated Digital input terminal board.

Features:

- 24 optically isolated digital input channels
- AC/DC signal Input
- AC Signal Input with filter
- Input buffer with voltage comparators.
- Maximum input voltage : 24VDC or 24VAC.
- Board Dimension : 8.66”(220mm) X 5.20” (132mm)



---

## 6.2 DB-24R (Relay Board)

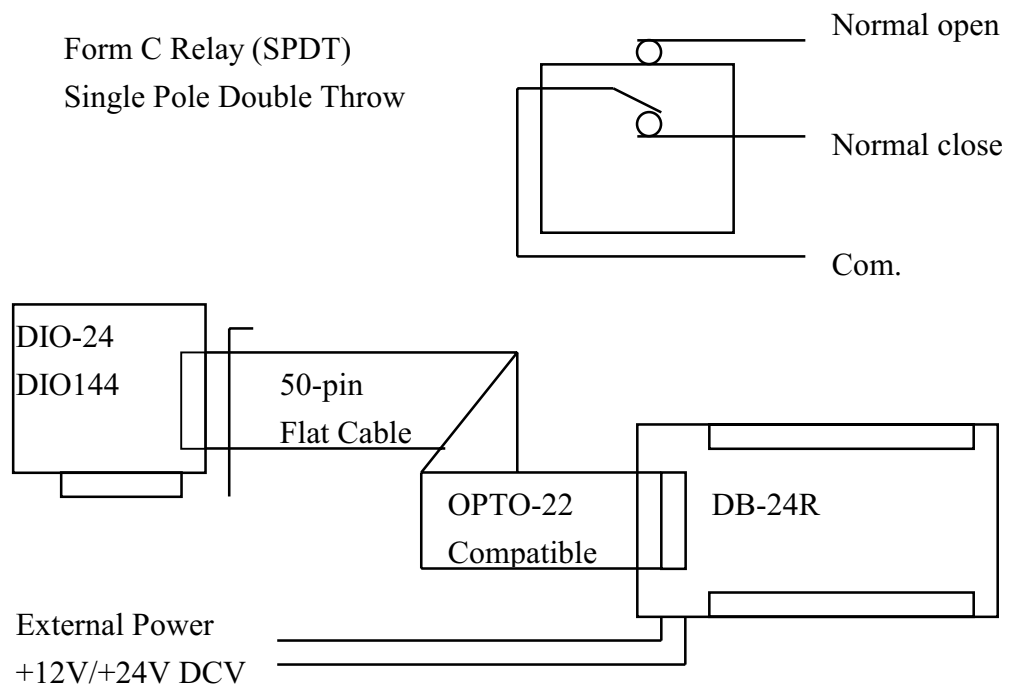
The DB-24 is a 24 channel relay output board

### Features

- 24 Form C Relays
- Switch up to 1A at 30VDC or 110VAC
- LED's indicated relay status
- Screw terminals for easy field wiring

### Order information:

- DB-24R/12V 24 Channel Relay output Board (Coil Voltage : 12VDC)
- DB-24R/24V 24 Channel Relay output Board (Coil Voltage : 24VDC)



---

## 6.3 DB-24PR (Power Relay Board)

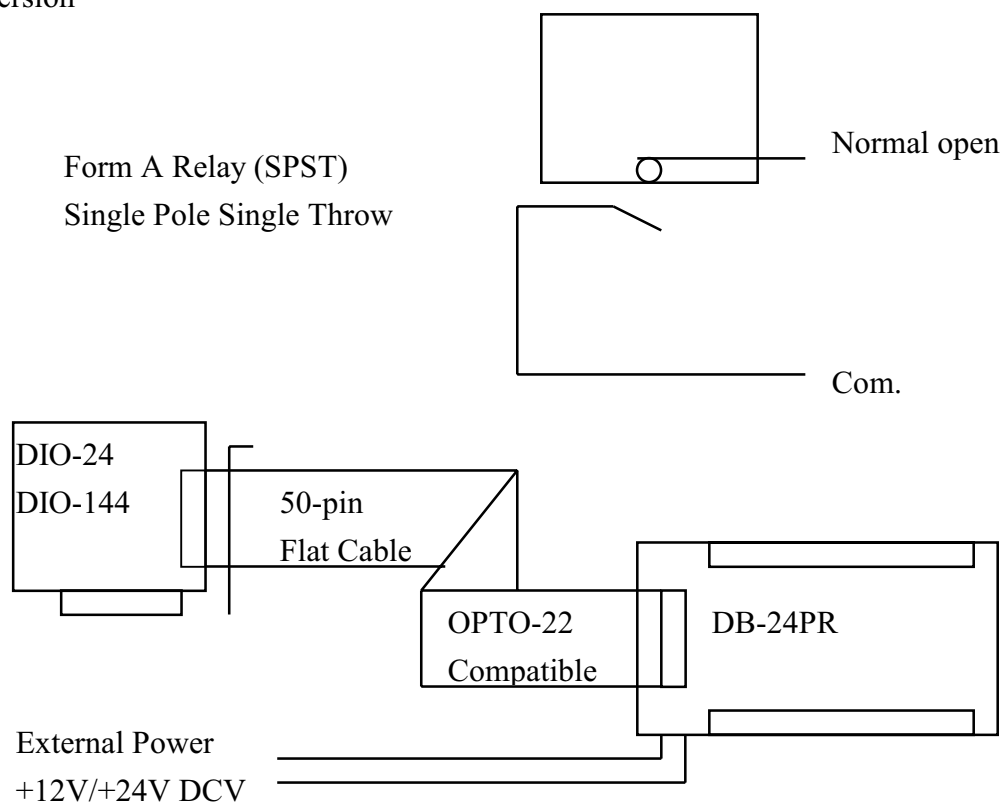
The DB-24PR is 24 Channel Power Relay output Board.

Specification:

- 16 Form A Relays (SPST) and 8 form C Relays (SPDT)
- Switch up to 5A at 250VAC or 30VDC
- Designed varistor to protect each channel's high voltage spike.
- LED's indicated relay status
- Screw terminals for easy field wiring

Order Information:

- DB-24PR/12V : 24 Channel 5A/250VAC Relay Board / 12V Coil Voltage Version
- DB-24PR/24V : 24 Channel 5A/250VAC Relay Board / 24V Coil Voltage Version





[illegible]

[illegible]